

REUSABLE TABLETOP TENSION STAND

Instructions for Commissioner's Dream 12 Teams x 18 Rounds



Fig. 2



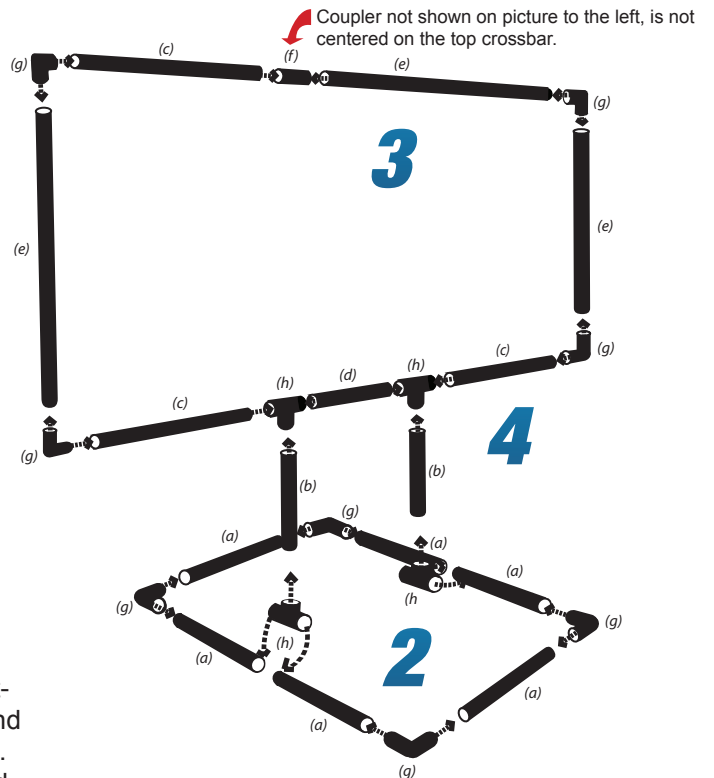
STEP 1 Separate pieces by size and type. Note that some are very similar in length. **You should have 15 tubes and 13 fittings.**

STEP 2 Create base. Gather the 6 equal-sized pieces (a). Do not use the slightly shorter (d) in this step. Make a rectangular box using elbows (g) in the corners and t-connectors (h) on the long side. Snug fit, not overly tight yet, with T's facing directly upward for the legs and frame in next steps.

STEP 3 Create frame. Assemble each side of the frame by connecting straight pipe (e) to elbows (g) on both sides. Join both straight pipes (c) and (e) with the center coupler (f). Connect assembled top bar with both sides of the frame using elbows (g). Connect lower straight pipes (c) to elbows (g) on both sides. Complete the frame by connecting straight pipe (d) with t-connectors (h) on both sides and connect t-connectors with straight pipes (c) on both sides. Snug fit, not overly tight, with T's facing directly downward for connection to legs in next step.

STEP 4 Connect base to frame. Connect straight pipes (b) to both t-connectors (h) on the frame and base. Tighten the parts that connect with T's so the parts connecting the base to the frame remain perfectly squared. Tighten the rest of the structure making sure not to alter the parts already tightened, so the structure remains vertical. NOTE: A tight fit on the frame T's is essential to prevent stand from swinging/collapsing.

STEP 5 Attach draft board to frame using tension bands to hold the board. Place through the grommets and around corners of frame. Use two bands on the top corner and two on the bottom using bottom corner of the T to hold in place. See fig. 2. Note the two different tying options for the bands which allow for more or less tension, as needed. **Option 2 is generally the better method as your labels in the corners may cover a portion of the grommet during the draft (not shown in picture).**



Part	Size	Qty.
(a)	7"	6
(b)	4"	2
(c)	20.5"	3
(d)	6.5"	1
(e)	30.5"	3
(f)	coupler	1
(g)	elbow	8
(h)	t-connector	4