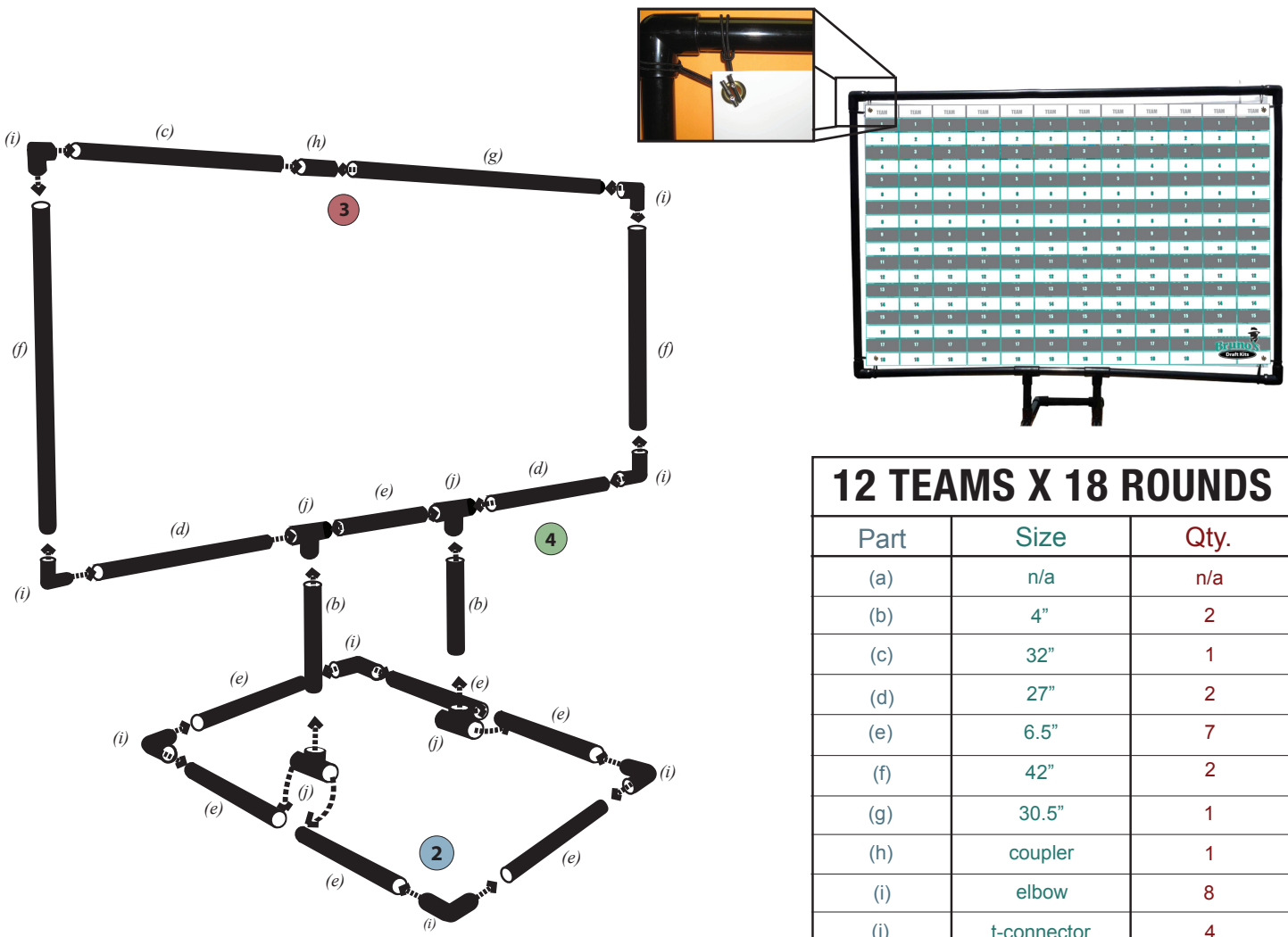




# Jumbo Banner Board Reusable Tabletop Tension Stand Instructions

## 12 Teams x 18 Rounds

- Step 1** Separate pieces by size and type. Note that some are very similar in length.
- Step 2** Create base. Gather 6 of the 7 equal-sized pieces (e). Make a rectangular box using elbows (i) in the corners and t-connectors (j) on the long side. Snug fit, not overly tight yet, with T's facing directly upward for the legs and frame in the next step.
- Step 3** Create frame. Again, start by assembling each side of the frame by connecting straight pipe (f) to elbows (i) on both sides. Once both sides are completely assembled join both straight pipes (c) and (g) with the center coupler (h) then connect assembled top bar with both sides of the frame. Connect lower straight pipes (d) to elbows (i) on both sides. Complete the frame by connecting straight pipe (e) with t-connectors (j) on both sides and connect t-connectors with straight pipes (d) on both sides. Snug fit, not overly tight, with T's facing directly downward for connection to legs in next step.
- Step 4** Connect base to frame. Connect straight pipes (b) to both t-connectors (i) on the frame and both t-connectors (i) on the base. Tighten the parts that connect with T's so the parts connecting the base to the frame remain perfectly squared. Tighten the rest of the structure making sure not to alter the parts already tightened, so the structure remains vertical. NOTE: A tight fit on the frame T's is essential to prevent stand from swinging/collapsing.
- Step 5** Attach draft board to frame using tension bands to hold the board. Place through grommets and around corners of frame. See Fig. 2. The draft board can be mounted by one person, however two people make it easier. NOTE: To eliminate excessive curl, roll in opposite direction or lay flat for a few hours or overnight.



12 TEAMS X 18 ROUNDS		
Part	Size	Qty.
(a)	n/a	n/a
(b)	4"	2
(c)	32"	1
(d)	27"	2
(e)	6.5"	7
(f)	42"	2
(g)	30.5"	1
(h)	coupler	1
(i)	elbow	8
(j)	t-connector	4

\*If board is not taut, loop the tension band back around to get extra tension. DO NOT use excessive force as this could rip board.